

## POLYLAC SATINÉ



Synthetic, solvent based, satin finish enamel with an high solid content. For interiors and exteriors.

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Colours	White and colour chart.	
Packaging	White	0.375 – 0.750 – 2.5 – 4 litres
	Black	0.375 – 0.750 – 2.5 – 4 litres
	Colour chart	0.375 – 0.750 – 2.5 litres
	Bases S.S.C.	0.750 – 2.5 litres

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Product characteristics	
Composition	Based on alkyd resins.
Specific weight	0.980 – 1.200 kg/l according to the colour.
Drying time	Dry: 4 – 6 hours.
	Hardened: 18 – 24 hours.
Recoatable	After 16 hours.
Percentage weight of dry resin of the total dry weight content	48% $\pm$ 2.
Spreading rate	14 – 16 sqm/litre per coat.
Coverage	Excellent.
Filling	Good.

Average thickness of applied film	20 – 25 micron per coat.	
Film aspect	White	13 – 16 Gloss (on 60° gloss meter).
	Base S.S.C. colours	20 – 30 Gloss (on 60° gloss meter).
Storage	In tightly sealed cans.	

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#### Instructions for use

Use	For wood and iron, particularly suitable as a satin finishing for window frames, doors, furniture and radiators.	
Application	Brush or roller.	
Dilution	Ready to use.	
Cleaning of equipment	With Diluente Sintetico 914090L.	

#### **Warning**

Work in a well ventilated area, wearing appropriate personal protective equipment (such as a mask). Sanding, welding and flame removing old paint can generate dust and/or hazardous fumes.

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Application systems	<b>A) New iron:</b> <ul style="list-style-type: none"> <li>- Allow the iron to rust in order to facilitate removal of the calamine.</li> <li>- Brush and/or sand to remove any rust present.</li> <li>- Apply two coats of Metallite, diluted 5% by volume with Diluente Sintetico 914090L.</li> <li>- Apply two coats of undiluted Polylac Satiné.</li> </ul> <b>B) Old painted iron:</b> <ul style="list-style-type: none"> <li>- Brush and/or sand to treat the rusted parts and to remove any old coats of paint not well adhering.</li> <li>- Touch up the points with undiluted Metallite.</li> <li>- If the rust is extensive, apply one coat of Metallite over the entire surface, diluted up to a max of 5% by volume with Diluente Sintetico 914090L.</li> <li>- Apply two coats of undiluted Polylac Satiné.</li> </ul>	
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**C) New wood:**

- Sand accurately.
- Apply one coat of undiluted Opaco G9.
- Sand again.
- Apply one coat of undiluted Polylac Satiné.

**D) Painted wood:**

- Sand accurately and thoroughly to remove old coats of paint not well adhering and to roughen the surface.
- Apply one coat of undiluted Opaco G9.
- Sand again.
- Apply two coats of undiluted Polylac Satiné.

**Note**

Avoid application in direct sunlight or on surfaces that have been exposed to the sun for a long time. It is not recommended for application on substrates containing a high percentage of humidity. Do not apply under adverse weather conditions. Wait at least 16 hours between coats.

**Warning**

New generation enamels (with an High solid content) issue on the substrate a greater amount of product and their drying time is longer than old generation enamels. An homogenous spreading, without any accumulation of product, will allow to obtain a thickness similar to old generation products, avoiding any wrinkling.

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**Product specification**

Synthetic, solvent based, satin finish, enamel paint for interiors and exteriors (type: Polylac Satiné); based on alkyd resins.

Specific weight                      0.980 – 1.200 kg/l according to the colour.

Percentage weight of  
dry resin of the total  
dry weight content                      48%  $\pm$  2.

Average thickness  
of applied film                              20 – 25 micron per coat.

Film aspect                              White                              13 – 16 Gloss (on 60° gloss meter).  
Base S.S.C. colours                      20 – 30 Gloss (on 60° gloss meter).

All technical information contained herein is indicative.  
For more detailed information, please consult our TECHNICAL SERVICE DEPARTMENT.